



MARCH PUMPS

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<u>DESCRIPTION:</u> March 830 hot water booster series are centrifugal magnetic drive pumps built to handle liquid transfer in heating and cooling operations. Contact the factory for application assistance. Pumps are not self-priming, lack a suction lift, and thus require a flooded suction. Pumps cannot be run dry.

MODEL ABBREVIATIONS: BR: Bronze, CI: Cast Iron, SS: 304 Stainless steel

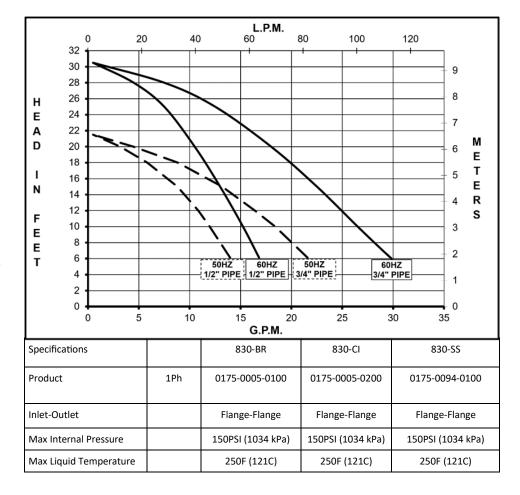
ELECTRICAL: Models have air cooled motors with a junction box for electrical connections.

INSTALLATIONS: Pumps should be installed with the pump housing arrow pointing in the direction of flow within the system. If the arrow indicating flow is not in the direction required, remove the socket head housing screws holding the housing to the motor bracket and rotate the housing assembly as required. Replace the screws and tighten. The pump is composed of a wet end assembly which can be separated by unscrewing the socket head housing screws. The pump will then separate into 2 parts. The liquid will be contained within the wet end assembly unless the flat head connecting screws on the rear housing are loosened.

GENERAL SAFETY INFORMATION: Follow all local safety codes & the Occupational Safety and Health Act (OSHA). Make certain that the power source conforms to the requirements of your equipment. Always disconnect power source before performing any work on or near the electric motor. Caution must be exercised to relieve any pressure in the system & in draining hot liquid from the pump or the system. March cannot recommend the 830 Series out of bronze where the liquid is used for human consumption per California Law due to the presence of lead.

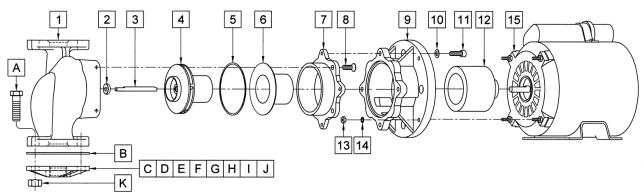
DISASSEMBLY AND REASSEMBLY: The motor can be removed from the wet end assembly without draining the liquid from the system. To do so remove four socket head housing screws and slide the motor assembly away. If parts inside the wet end assembly must be removed, isolate the pump or drain the system. When the system is drained and cool, remove the four flat head connecting screws from the rear of the housing. The rear housing can now be removed. Remaining pump parts can be removed. Replace any worn or damaged parts. Replace the gasket anytime the rear housing is removed.

<u>LIMITED WARRANTY</u>: March pumps are guaranteed only against defects in workmanship or materials for a period of one year from date of manufacture pumping water. For the complete warranty and to register online go to www.marchpump.com/warranty-registration



60Hz										50Hz												
Max Flow		Max Head			Electrical				Max Flow		N	Max Head			Electrical					Packed Weight		
GPM	LPM	FT	PSI	М	Ph	V	Α	НР	kW	RPM	GPM	LPM	Feet	PSI	М	Ph	V	А	НР	kW	RPM	Pounds
30	113.5	30.5	13.2	9.3	1	115/230	2.7/1.4	1/5	0.149	3450	21.5	81.3	21.3	9.2	6.5	1	115/230	2.9/1.4	1/5	0.149	2850	21.5
30	113.5	30.5	13.2	9.3	1	115/230	2.7/1.4	1/5	0.149	3450	21.5	81.3	21.3	9.2	6.5	1	115/230	2.9/1.4	1/5	0.149	2850	21
30	113.5	30.5	13.2	9.3	1	115/230	2.7/1.4	1/5	0.149	3450	21.5	81.3	21.3	9.2	6.5	1	115/230	2.9/1.4	1/5	0.149	2850	21.5
	GPM 30 30	GPM LPM 30 113.5 30 113.5	GPM LPM FT 30 113.5 30.5 30 113.5 30.5	GPM LPM FT PSI 30 113.5 30.5 13.2 30 113.5 30.5 13.2	GPM LPM FT PSI M 30 113.5 30.5 13.2 9.3 30 113.5 30.5 13.2 9.3	GPM LPM FT PSI M Ph 30 113.5 30.5 13.2 9.3 1 30 113.5 30.5 13.2 9.3 1	Max Flow Max Head GPM LPM FT PSI M Ph V 30 113.5 30.5 13.2 9.3 1 115/230 30 113.5 30.5 13.2 9.3 1 115/230	Max Flow Max Head Ele GPM LPM FT PSI M Ph V A 30 113.5 30.5 13.2 9.3 1 115/230 2.7/1.4 30 113.5 30.5 13.2 9.3 1 115/230 2.7/1.4	Max Flow Max Head Electrical GPM LPM FT PSI M Ph V A HP 30 113.5 30.5 13.2 9.3 1 115/230 2.7/1.4 1/5 30 113.5 30.5 13.2 9.3 1 115/230 2.7/1.4 1/5	Max Flow Max Head Electrical GPM LPM FT PSI M Ph V A HP kW 30 113.5 30.5 13.2 9.3 1 115/230 2.7/1.4 1/5 0.149 30 113.5 30.5 13.2 9.3 1 115/230 2.7/1.4 1/5 0.149	Max Flow Max Head Electrical GPM LPM FT PSI M Ph V A HP kW RPM 30 113.5 30.5 13.2 9.3 1 115/230 2.7/1.4 1/5 0.149 3450 30 113.5 30.5 13.2 9.3 1 115/230 2.7/1.4 1/5 0.149 3450	Max Flow Max Head Electrical Max GPM LPM FT PSI M Ph V A HP kW RPM GPM 30 113.5 30.5 13.2 9.3 1 115/230 2.7/1.4 1/5 0.149 3450 21.5 30 113.5 30.5 13.2 9.3 1 115/230 2.7/1.4 1/5 0.149 3450 21.5	Max Flow Max Head Electrical Max Flow GPM LPM FT PSI M Ph V A HP kW RPM GPM LPM 30 113.5 30.5 13.2 9.3 1 115/230 2.7/1.4 1/5 0.149 3450 21.5 81.3 30 113.5 30.5 13.2 9.3 1 115/230 2.7/1.4 1/5 0.149 3450 21.5 81.3	Max Flow Max Head Electrical Max Flow Max Flow	Max Flow Max Head Electrical Max Flow PSI Max Flow PSI Max Flow PSI Max Flow PSI PSI	Max Flow Max Head Electrical Max Flow Max Flow	Max Flow Max Head Electrical GPM LPM FT PSI M Ph V A HP kW RPM GPM LPM Feet PSI M Ph 30 113.5 30.5 13.2 9.3 1 115/230 2.7/1.4 1/5 0.149 3450 21.5 81.3 21.3 9.2 6.5 1 30 113.5 30.5 13.2 9.3 1 115/230 2.7/1.4 1/5 0.149 3450 21.5 81.3 21.3 9.2 6.5 1	Max Flow Max Head Electrical Max Flow Max Head GPM LPM FT PSI M Ph V A HP kW RPM GPM LPM Feet PSI M Ph V 30 113.5 30.5 13.2 9.3 1 115/230 2.7/1.4 1/5 0.149 3450 21.5 81.3 21.3 9.2 6.5 1 115/230 30 113.5 30.5 13.2 9.3 1 115/230 2.7/1.4 1/5 0.149 3450 21.5 81.3 21.3 9.2 6.5 1 115/230	Max Flow Max Head Electrical Max Flow Max Flow Max Flow Max Head Electrical GPM LPM FT PSI M Ph V A HP kW RPM GPM LPM Feet PSI M Ph V A 30 113.5 30.5 13.2 9.3 1 115/230 2.7/1.4 1/5 0.149 3450 21.5 81.3 21.3 9.2 6.5 1 115/230 2.9/1.4 30 113.5 30.5 13.2 9.3 1 115/230 2.7/1.4 1/5 0.149 3450 21.5 81.3 21.3 9.2 6.5 1 115/230 2.9/1.4	Max Flow Max Head Secondary Feet No. PSI M Ph V A HP kW RPM GPM LPM Feet PSI M Ph V A HP kW RPM GPM LPM Feet PSI M Ph V A HP 30 113.5 30.5 13.2 9.3 1 115/230 2.7/1.4 1/5 0.149 3450 21.5 81.3 21.3 9.2 6.5 1 115/230 2.9/1.4 1/5 30 113.5 30.5 13.2 9.3 1 115/230 2.7/1.4 1/5 0.149 3450 21.5 81.3 21.3 9.2 6.5 1 115/230 2.9/1.4 1/5	Max Flow Max Head Blectrical Max Flow Max Flow Max Head Max Head Electrical GPM LPM FT PSI M Ph V A HP kW RPM GPM LPM Feet PSI M Ph V A HP kW 30 113.5 30.5 13.2 9.3 1 115/230 2.7/1.4 1/5 0.149 3450 21.5 81.3 21.3 9.2 6.5 1 115/230 2.9/1.4 1/5 0.149 30 113.5 30.5 13.2 9.3 1 115/230 2.7/1.4 1/5 0.149 3450 21.5 81.3 21.3 9.2 6.5 1 115/230 2.9/1.4 1/5 0.149 30 113.5 30.5 13.2 9.3 1 115/230 2.7/1.4 1/5 0.149 3450 21.5 81.3 21.3 9.2 6.5 1 115/230 2.9/1.4 1/5 0.149	HOMAX FLOW MAX FLOW

All specifications & data are based on pumping water & are intended as a guideline only. Specifications may vary with different motors.



			830-BR	830-CI							
Item	Part Number	QTY REQ	Description	Item	Part Number	QTY REQ	Description				
1	0821-0064-0000	1	Flanged Pump Housing (Bronze)	1	0821-0025-0001		Flanged Pump Housing (Cast Iron)				
2	0821-0079-1000	1	Thrust Washer (Ceramic)	2	0821-0079-1000	1	Thrust Washer (Ceramic)				
3	0821-0036-1000	1	Shaft (303 Stainless Steel)	3	0821-0036-1000	1	Shaft (303 Stainless Steel)				
	0175-0073-0200	1	Impeller w/Bushing (Ryton/Teflon/Carbon) and Magnet Shell (304 Stainless Steel)	4	0175-0073-0200	1	Impeller w/Bushing (Ryton/Teflon/Carbon) and Magnet Shell (304 Stainless Steel)				
5	1043-0002-1000	1	2.873"ID x 0.047" Thick Gasket (Nitrile/Fibre)	5	1043-0002-1000	1	2.873"ID x 0.047" Thick Gasket (Nitrile/Fibre)				
6	0821-0035-0100	1	Rear Housing (304 Stainless Steel)	6	0821-0035-0100	1	Rear Housing (304 Stainless Steel)				
7	0821-0044-0000	1	Housing Connecting Ring (Aluminum)	7	0821-0044-0000	1	Housing Connecting Ring (Aluminum)				
8	1043-0009-1000	4	1/4"-20 x 3/4"Lg. Flat Head Connecting Screw (Steel)	8	1043-0009-1000	4	1/4"-20 x 3/4"Lg. Flat Head Connecting Screw (Steel)				
9	0175-0027-1000	1	Motor Bracket (Plastic)	9	0175-0027-1000	1	Motor Bracket (Plastic)				
10	0155-0021-1000	4	1/2"OD Washer (Stainless)	10	0155-0021-1000	4	1/2"OD Washer (Stainless)				
11	0804-0052-1000	4	1/4"-20 x 3/4" LG. Socket Head Housing Screw (Steel)	11	0804-0052-1000	4	1/4"-20 x 3/4" LG. Socket Head Housing Screw (Steel)				
12	0151-0061-0200	1	Drive Magnet	12	0151-0061-0200	1	Drive Magnet				
13	0410-0039-1000	4	#8-32 Hex Nut (Nickel Plated Brass)	13	0410-0039-1000	4	#8-32 Hex Nut (Nickel Plated Brass)				
14	0620-0010-1000	4	#8 Lock Washer (Stainless)	14	0620-0010-1000	4	#8 Lock Washer (Stainless)				
15	0175-0087-1000	1	Motor, 1Ph, 115/230V, 50/60Hz	15	0175-0087-1000	1	Motor, 1Ph, 115/230V, 50/60Hz				
			830-SS				Options				
1	0821-0116-0010	1	Flanged Pump Housing (304 Stainless Steel)	Α	0804-0054-1000	4	7/16"-14 x 1-1/2"Lg. Hexe Head Screw (Steel)				
2	0821-0079-1000	1	Thrust Washer (Ceramic)	В	0821-0105-1000	2	Gasket, Flange (EPDM)				
3	0821-0036-1000	1	Shaft (303 Stainless Steel)	С	0821-0069-000	2	3/4" Flange (Bronze)				
4	0175-0073-0200	1	Impeller w/Bushing (Ryton/Teflon/Carbon) and Magnet Shell (304 Stainless Steel)	D	0821-0065-0000	2	1" Flange (Bronze)				
5	1043-0002-1000	1	2.873"ID x 0.047" Thick Gasket (Nitrile/Fibre)	E	0821-0072-0000	2	1-1/4" Flange (Bronze)				
5	0821-0035-0100	1	Rear Housing (304 Stainless Steel)	F	0821-0066-0000	2	1-1/2" Flange (Bronze)				
7	0821-0044-0000	1	Housing Connecting Ring (Aluminum)	G	0804-0047-0000	2	3/4" Flange (Steel)				
8	1043-0009-1000	4	1/4"-20 x 3/4"Lg. Flat Head Connecting Screw (Steel)	Н	0821-0045-0000	2	1" Flange (Steel)				
9	0175-0027-1000	1	Motor Bracket (Plastic)	ı	0821-0048-0000	2	1-1/4" Flange (Steel)				
10	0155-0021-1000	4	1/2"OD Washer (Stainless)	J	0821-0049-0000	2	1-1/2" Flange (Cast Iron)				
11	0804-0052-1000	4	1/4"-20 x 3/4" LG. Socket Head Housing Screw (Steel)	К	0804-0055-1000	4	7/16"-14 Hex Nut (Steel)				
12	0151-0061-0200	1	Drive Magnet	Mate	rials in contact wit	h the l	iquid:				
13	0410-0039-1000	4	#8-32 Hex Nut (Nickel Plated Brass)	R: Bronze, Ceramio	ramic, Nitrile/Fibre, 304SS, 303SS, Ryton/Teflon/Carbon						
14	0620-0010-1000	4	#8 Lock Washer (Stainless)	830-CI: Cast Iron, Ceramic, Nitrile/Fibre, 304SS, 303SS, Ryton/Teflon/Carbon							
15	0175-0087-1000	1	Motor, 1Ph, 115/230V, 50/60Hz	830-S	S: 304SS, Ceramic	, Nitril	e/Fibre, 303SS, Ryton/Teflon/Carbon				

NOTE: Contact Factory for other materials and/or parts not listed.

Special voltage motors are available upon special order.